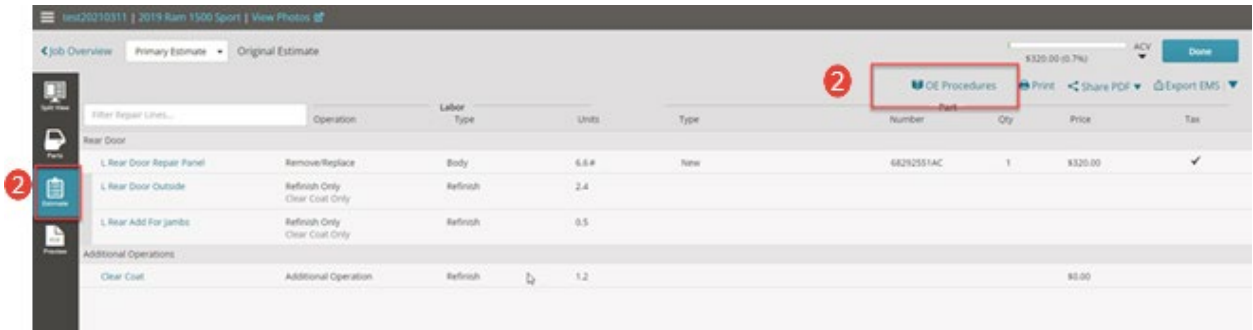


Save or Print Repair Procedures in MCE

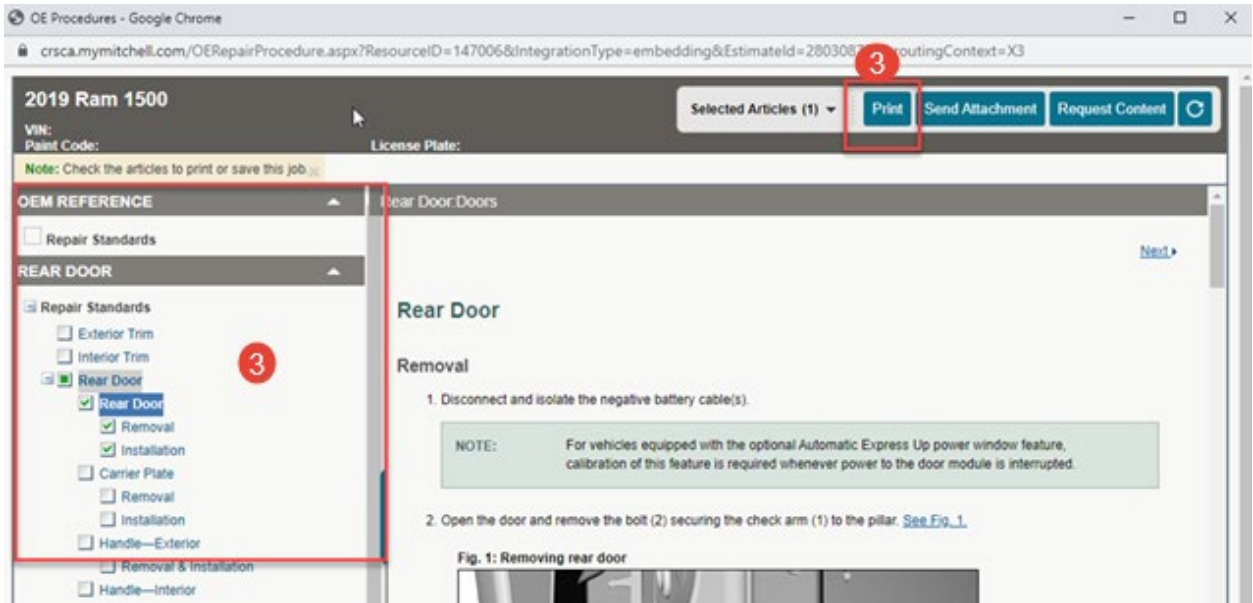
For Vehicles that do not have OEM Repair Procedures embedded within MCE:

Screenshots below were created using Microsoft Edge version 96.0.1054.57

1. Write the estimate using MCE, adding all relevant line items to the estimate.
2. Select the **Estimate** tab and click **OE Procedures**.



3. In the pop-up window that appears, select the relevant articles on the left and click **Print**.



4. In the new window that appears, click **Print**.



Mitchell RepairCenter™ TechAdvisor 4 Print Close

Report Date: December 09, 2021
Vehicle: 2019 Ram 1500

Rear Door

Repair Standards > Doors

Rear Door


Removal

1. Disconnect and isolate the negative battery cable(s).

NOTE: For vehicles equipped with the optional Automatic Express Up power window feature, calibration of this feature is required whenever power to the door module is interrupted.

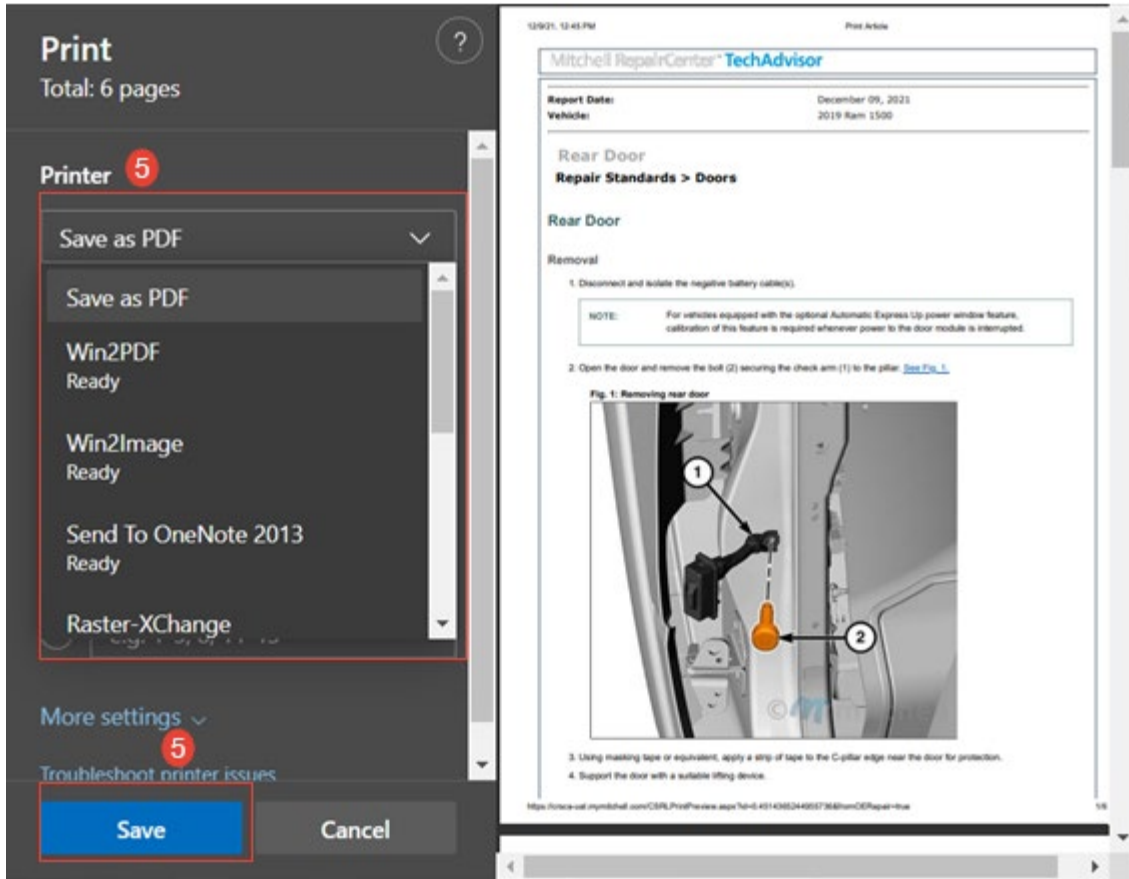
2. Open the door and remove the bolt (2) securing the check arm (1) to the pillar. [See Fig_1.](#)

Fig. 1: Removing rear door



5. In the following window, select the applicable option from the drop-down list and then select either **Save** or **Print** to the desired destination.

Save or Print Repair Procedures in MCE




For Vehicles that do have OEM Repair Procedures embedded within MCE:

You will receive the following error when using the process above for OEMs that have embedded repair procedures within MCE:

"Repair procedures for this manufacturer are available in-line on the estimate under the  icon."

For those vehicles, use the following steps.

1. Write the estimate using MCE, adding all relevant line items to the estimate.
2. Click the  icon for each line item. You can access them through the **Estimate** tab.

test20210311 | 2018 Chevrolet 1500 Silverado LTZ | View Photos

Job Overview Primary Estimate Original Estimate

Filter Repair Lines...	Operation	Labor Type	Unit
Rear Door			
R Rear Door Repair Panel	Remove/Replace	Body	6.7#
R Rear Door Outside	Refinish Only Clear Coat Only	Refinish	2.6
R Rear Add For Jambs	Refinish Only Clear Coat Only	Refinish	0.5
Additional Operations			
Clear Coat	Additional Operation	Refinish	1.2

You may need to select a sub-procedure when clicking the icon.

3. A new window will open linking to the OEM in-line procedures.
4. Navigate to the correct page and click **CTRL+P** or right click, and then select the **Print** option.

Service Information

2018 Chevrolet Silverado - 2WD | Cheyenne, Sierra, Silverado Service Manual (10994838) | Document ID: 3721254

Rear Side Door Outer Panel Replacement (Belt Cut)

Removal Procedure

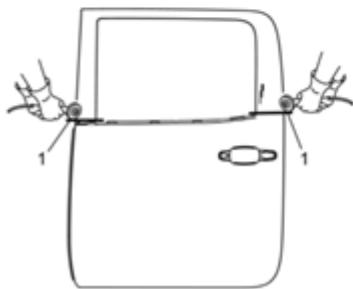
Warning: Refer to [Approved Equipment for Collision Repair Warning](#).

Note: Before beginning the repair, refer to [Metal Panel Bonding](#) for proper adhesive applicator preparations and general information.

Note: Complete Outer Door Panel replacement is not recommended, this procedure is for Belt Cut Only .

Note: This procedure shows the Pick-Up Crew Cab Rear Door, all full size pick up and utilities rear doors are similar.

1. Disconnect the negative battery cable. Refer to [Battery Negative Cable Disconnection and Connection](#).
2. Disable the SIR system. Refer to [SIR Disabling and Enabling](#).
3. Remove all related panels and components.
4. Repair as much of the damage as possible to factory specifications. Refer to [Dimensions - Body](#).
5. Remove the door assembly. Refer to [Rear Side Door Replacement](#).



Save or Print Repair Procedures in MCE

5. In the following window, select the applicable option from the drop-down list and then select either **Save** or **Print** to the desired destination.

