

Trim Time

Rules

When replacing a part with a specially-cut recycled part, trim time may be required to drill out welds and separate the replacement part from the inner structure and other parts.

The Manitoba Public Insurance estimator may approve an allowance to reflect the labour required to separate the usable part and trim it to the required shape and size.

Trim Time only applies to the use of a recycled part type. Does not apply when price matching.

Reference

Trim time for an individual part is decided on a case-by-case basis and will not exceed 25% of the part's R&R time. The cost associated with Trim Time must be considered in the total part cost during the [Estimate Part Selection](#) and must follow the [MPI Parts Business Rules](#). The cost of the part and approved Trim Time must not exceed the maximum listed price (OE less \$1).

The labour time calculation provides the maximum allowed; however, repair facilities may choose to charge less time.

Procedure

Follow the steps below to add a trim time to the estimate.

1. Subtract included times such as trim removal for bumper covers or glass from the cut part R&R time to determine the true remove and replace labor times for the replacement part.
2. Apply a 25% calculation to the R&R time of the recycled cut part only.

Begin in Mitchell Estimating.

1. From the **Repair** tab, select the **Long Exp.** sub-tab.
2. Select the **Trim Time** category.
3. Under **Part Description**, double-click **Trim Time** to add it to the estimate.
4. In the estimate line item, enter the calculated hours in the **Labor Unit** column.
5. In the description line item, enter information regarding the part that requires trim time.
6. Submit the supplement to MPI for review.

See page 2 for a screenshot.

CEG Ref Sheet ATG Long Exp **1**

Long Exp. Group: MPI Profile - Apr 2020 Add Repair Line

Part Description	Price	Lab Unit
Trim Time 3 Description:		0.0

Trim Time **2**

Estimate Assembly

No	Sup	Labor Type	Labor Op	Part Description	Part Type	Part Number	Price	CC	Tax	Labor Unit	CEG Unit
1	5	B *	RP	Trim Time	EX	Existing				0.0*	
2				Description: Left Quarter Panel							

Related links

- [One Dollar Items](#)
- [Warranties](#)

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